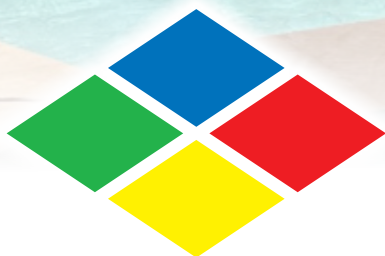


# QUARTZ & PEBBLES

FOR POOL PLASTER FINISHES

MANUFACTURER OF QUALITY  
POOL AND FLOORING AGGREGATES



**Estes'**

[www.estesco.com](http://www.estesco.com)

Locations in North Carolina, Colorado & Illinois | 800-962-5128 | [info@estesco.com](mailto:info@estesco.com)



This pool finish uses our  
Permacolor Plaster Quartz: 270M Blend



# ESTES' POOL PLASTER AGGREGATES

Our Ceramaquartz and PermacolorQuartz offer a wide array of colors, giving you unprecedented options for your plaster finish.

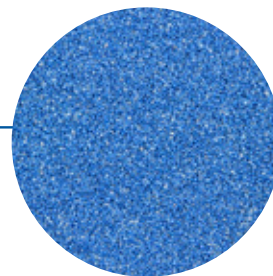
Our aggregates are used in plaster to provide aesthetic appeal and strength to the plaster matrix itself.

Plaster Pebbles are natural aggregates that provide pools with the Pebble Finish Look at an economical price.

## GRADE MATTERS

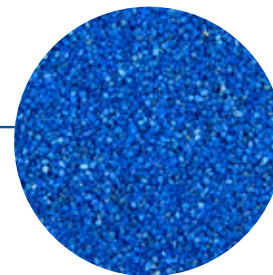
### S-GRADE

Small Granule 30-50 Mesh



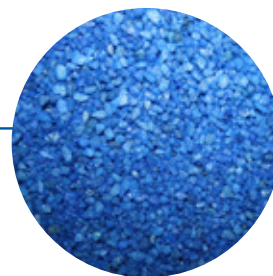
### T-GRADE

Mid-sized Granule 16-20 Mesh



### ACCENT GRADE

Large Granule 6-16 Mesh





# PRODUCTS FOR POOLS

## AVAILABILITY BY PLANT

### ILLINOIS

FOB: 1289 W. Marquettes St.,  
Ottawa, IL 61350

STR (T-grade, resin coated)  
HP BCM (S-Grade, resin coated)

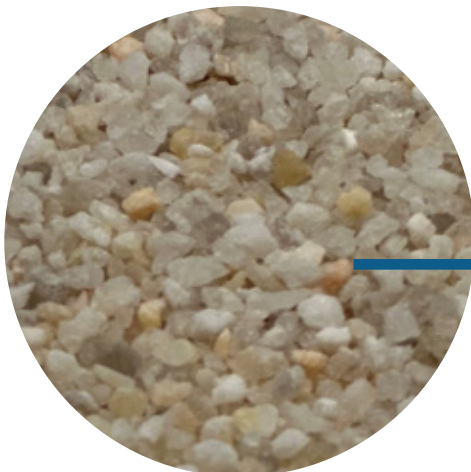
### NORTH CAROLINA

FOB: 2637 Old 421 Road,  
Staley, NC 27355

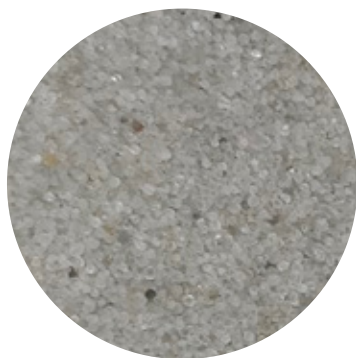
Staley #8  
STR (T-Grade, resin coated)  
HP Accent Stone (resin coated)  
Ceramic S-Grade  
Ceramic T-Grade  
Ceramic Accent Stone

# ESTES' NATURAL PLASTERQUARTZ

## NATURAL AGGREGATE FOR PLASTER FINISHES



#8 NC



BCM Natural



STR Natural

Our Natural Quartz is an economical way to add Quartz to your plaster matrix. Available in 3 Grades, S-Grade(BCM), T-Grade(STR), and Mini#8 (Pebble Size).

\*\*Color Chart is for informational purposes only. Actual colors may vary due to printing process.  
We recommend getting physical samples before making final color selection.

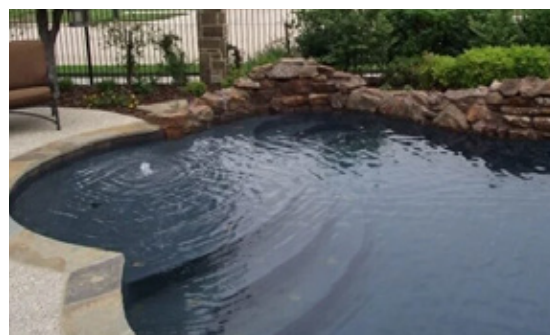
# HOW QUARTZ EFFECTS WATER COLOR

Adding quartz to your plaster finish has an impact on the water's appearance as well as adds structural strength to the plaster itself.

## IN A WHITE PLASTER POOL

| <u>Using Quartz Color</u> | <u>Produces Water Effect</u> |
|---------------------------|------------------------------|
| White                     | Lightest color, blue hues    |
| Blue                      | Vibrant deep, blue hues      |
| Black                     | Deep shade, blue hues        |
| Teal                      | Vibrant blue-green hues      |

Using a combination of colors can create a custom look with a unique mix of hues.



Other factors can also effect the water's appearance

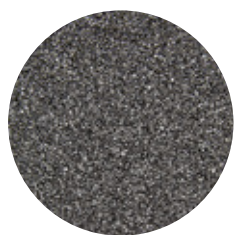
- Size and depth of pool
- Surroundings: landscaping, home colors, sunlight
- Color of base plaster
- Amount of quartz mixed into the plaster



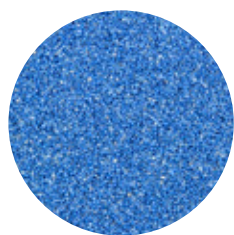
# PERMACOLOR QUARTZ COLOR CHART

BCM HP = S-Grade | STR = T-Grade | HP AC = Accent Grade

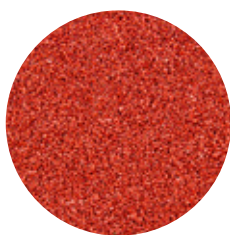
## STANDARD COLORS



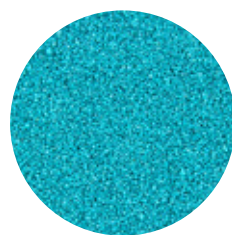
S-Grade  
BCM HP Black



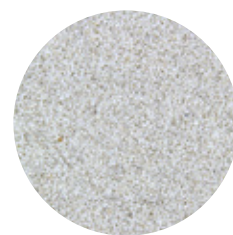
S-Grade  
BCM HP Blue



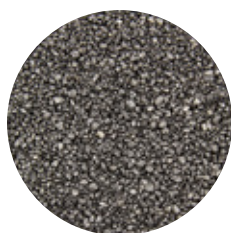
S-Grade  
BCM HP Red



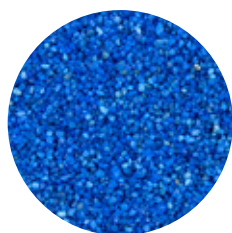
S-Grade  
BCM HP Teal



S-Grade  
BCM HP White



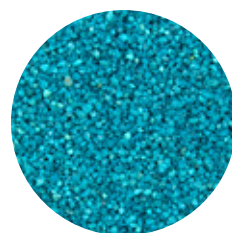
T-Grade  
STR Black



T-Grade  
STR Blue



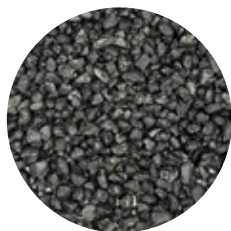
T-Grade  
STR Red



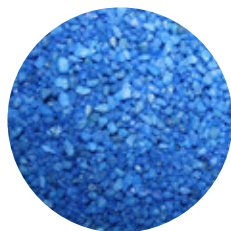
T-Grade  
STR Teal



T-Grade  
STR White



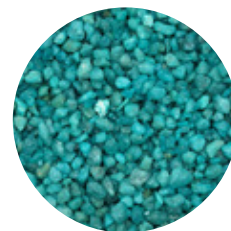
HP AC  
Accent Black



HP AC  
Accent Blue



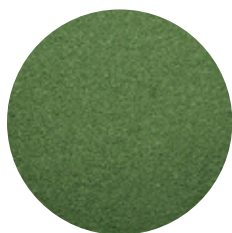
HP AC  
Accent Red



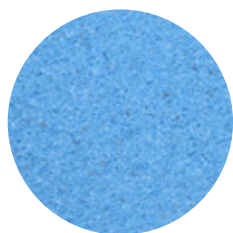
HP AC  
Accent Teal

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# CERAMAQUARTZ COLOR CHART



S-Grade  
Green



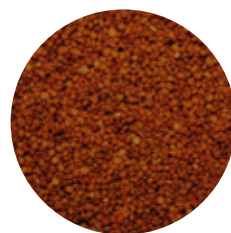
S-Grade  
Blue



S-Grade  
Black



S-Grade  
Teal



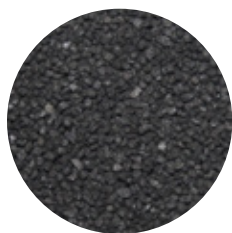
S-Grade  
Red



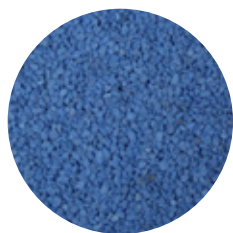
S-Grade  
Tan



S-Grade  
White



T-Grade  
Black



T-Grade  
Blue



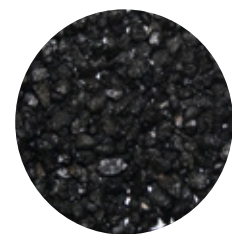
T-Grade  
Teal



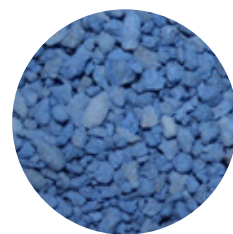
T-Grade  
White



T-Grade  
Red



Accent  
Black



Accent  
Blue



Accent  
Teal



Accent  
Green



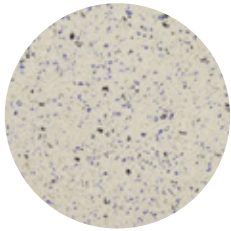
Accent  
Red

**\*\*Color Chart is for informational purposes only. Actual colors may vary due to printing process.  
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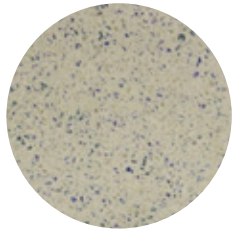


# POPULAR BLENDS

Estes' only manufactures quartz, below are examples of plaster finishes using our quartz.



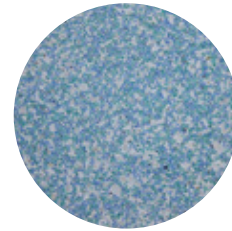
Blue/Black



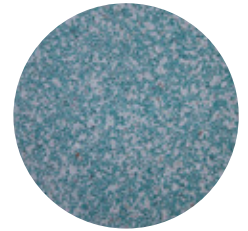
Blue/Teal



Blue



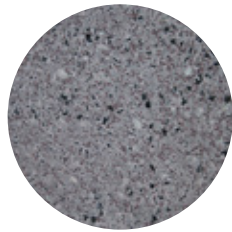
Blue/Cayman  
Green



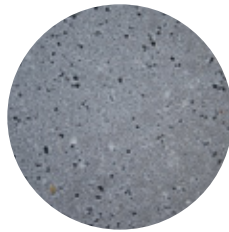
Teal/Cayman  
Green



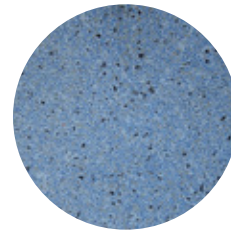
Smoke



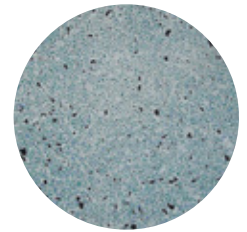
Cornerstone



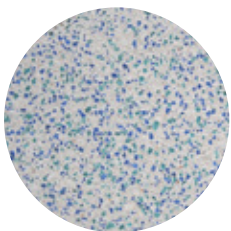
Flagstone



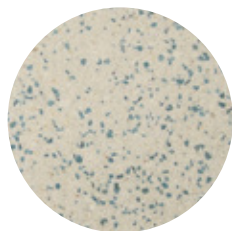
Carribbean  
Blue



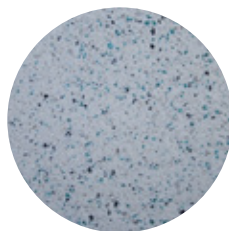
Aegean  
Green



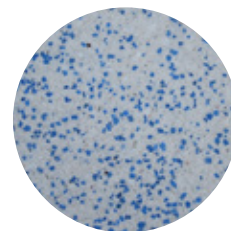
Cayman Blue



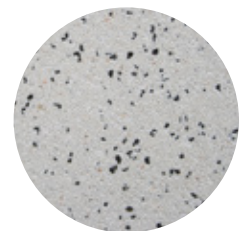
Cayman Green



Black/Teal



Blue Splash

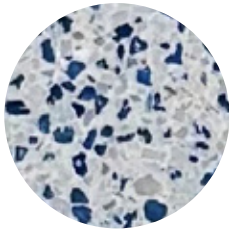


Black Splash

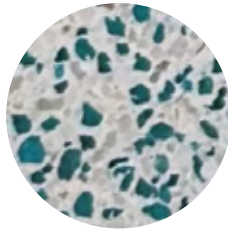
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# RESOURCES

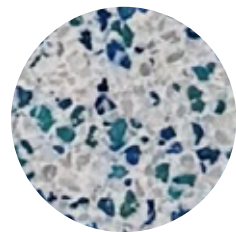
Estes' only manufactures quartz, below are examples of plaster finishes using our quartz.



Blue



Teal



Teal/Blue



## ESTES' HAS PLASTER SAMPLES AVAILABLE



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We recommend getting physical samples before making final color selection.





## WAYS TO CONNECT:

### Sales/Customer Service:

**BRYAN BUCHANAN**

bbuchanan@estesco.com | 336-892-6104

**NATE ESTES**

nate@estesco.com

**BILL BROWN**

wl.brown3333@gmail.com

---

### Ordering/Customer Service:

**LELAN ESTES**

lelan@estesco.com | 973-575-4426

**HILLARY BRANTLEY**

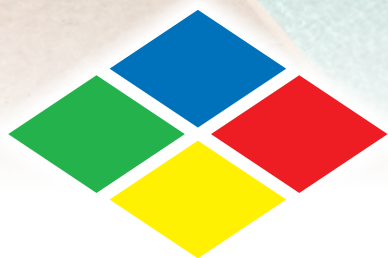
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